

# 日本の上下水道技術

Japanese water and sewerage technology

# メタウォーターの水処理技術

メタウォーター株式会社  
国際事業推進センター

## 水環境分野の トータルソリューション

- EPC コアリング からO&M
- 官民連携事業

## オンリーワン テクノロジー

- セラミック膜ろ過システム
- オゾナイザ

## 独自技術・製品 による水資源の確保

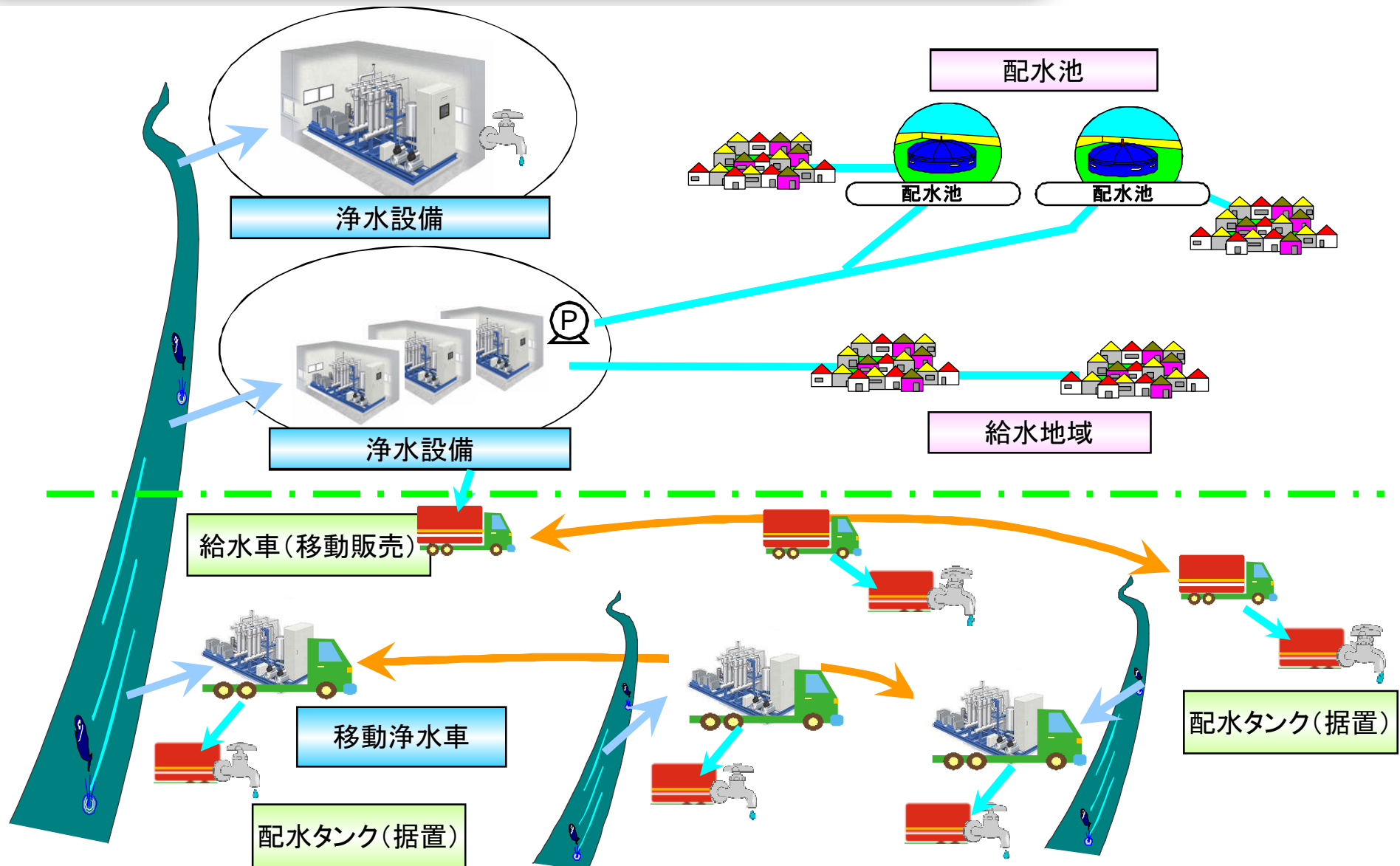
- 再生水
- 海水淡水化

| COUNTRY | PROJECT NAME                           | YEAR      |
|---------|--|-----------|
| カンボジア   | カンボジア水道人材育成プロジェクト                      | 2008-2010 |
| カンボジア   | プルサット浄水場電気設備改修工事                       | 2009      |
| ベトナム    | Yen So ポンプ場向け電気設備                      | 2009-2010 |
| ベトナム    | 東南アジア地域での高濁度河川水利用型<br>浄水供給システムによる水循環事業 | 2009-2010 |
| ベトナム    | ハノイ都市圏水道PPPドン河事業FS 調査                  | 2010-2011 |
| インドネシア  | 南バリ再生水利用事業準備調査(PPPインフラ事業)              | 2010-2011 |



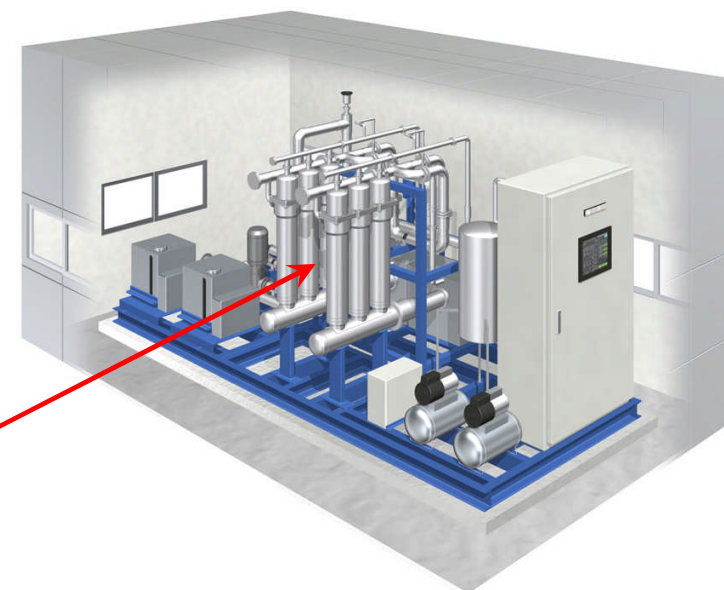
# セラミック膜ろ過設備の展開例

METAWATER



# 小規模セラミック膜システムのイメージ

METAWATER



セラミック膜

処理能力: ~ 650 m<sup>3</sup>/d

# ベトナム/ドンタップ省における実証試験

METAWATER



パイロットプラント



取水点



処理後

処理前



ご清聴ありがとうございます。

**METAWATER**

**Beyond engineering**

問合せ先: [www.metawater.co.jp/eng/index.html](http://www.metawater.co.jp/eng/index.html)  
[info-kaigai@metawater.co.jp](mailto:info-kaigai@metawater.co.jp)

A decorative graphic on the left side of the slide consists of a grid of overlapping squares in various shades of blue and white, creating a stepped, staircase-like effect.

# METAWATER Water Treatment Technologies

International Business Center

**METAWATER Co., Ltd.**

## Total Solution in Water Sector

- > From Engineering to O&M
- > Public Private Partnership

## Differentiated Component

- > Ceramic Membrane  
Filtration System
- > Ozone Generation  
System

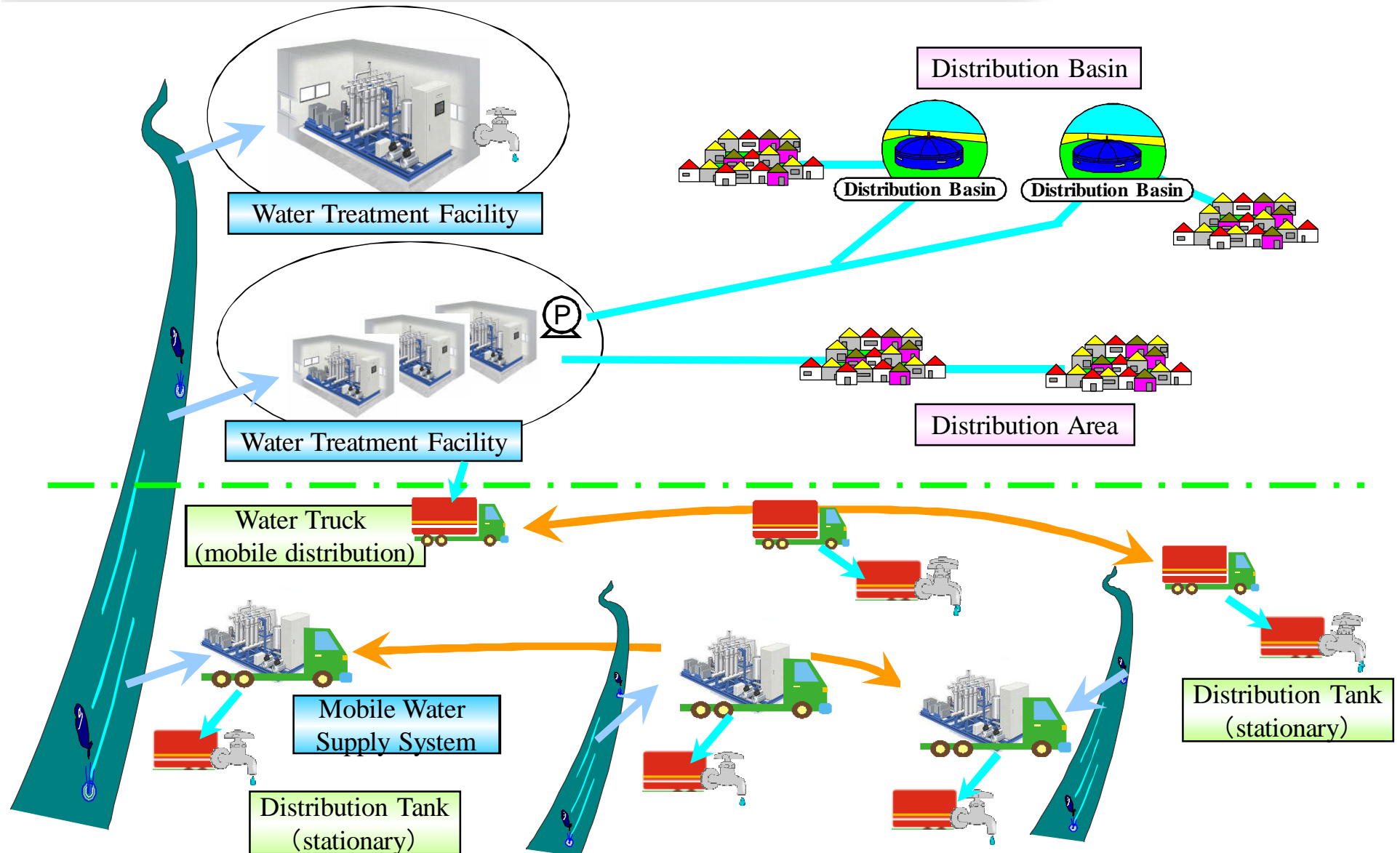
## New Water Resource Creation

- > Reclaimed Water
- > Seawater Desalination

# Recently Results

| COUNTRY   | PROJECT NAME  | YEAR      |
|-----------|---|-----------|
| Cambodia  | <b>Project on capacity building for water supply system in Cambodia</b>   | 2008-2010 |
| Cambodia  | <b>Purchasing equipment (power distribution panel for Pursat) for the project on capacity building for water supply system</b>                                    | 2009      |
| Vietnam   | <b>The second Hanoi drainage project for environmental improvement</b>  | 2009-2010 |
| Vietnam   | <b>NEDO Project 'Water-saving and environment-conscious Water recycle technology'- Drinking water supply from highly turbid surface water in Southeast Asia -</b> | 2009-2010 |
| Vietnam   | <b>The PPP project study for The Great Hanoi water supply system in The socialist Republic of Vietnam</b>   | 2010-2011 |
| Indonesia | <b>The preparatory survey in application of wastewater reclaiming in southern Bali water supply system in The Republic of Indonesia</b>                           | 2010-2011 |

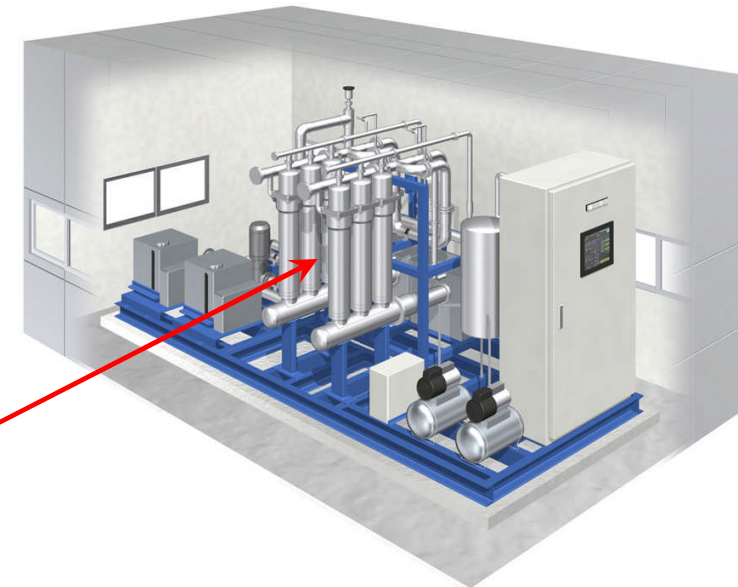
# Example of Water Supply Network with Ceramic Membrane Systems





# Image of Small-scale CMF system

**METAWATER**



**Ceramic  
Membrane**

Capacity:  $\sim 650 \text{ m}^3/\text{d}$

# Pilot Testing in Dong Thap

**METAWATER**



Ceramic Membrane Pilot Test Equipment



River (Water Source)



Filtrate

Raw Water

**Thank you for your attention.**

**METAWATER**

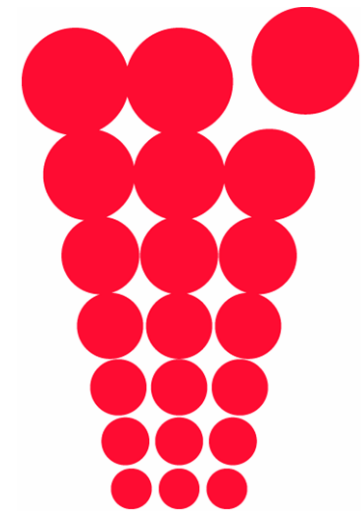
**Beyond engineering**

Contact: [www.metawater.co.jp/eng/index.html](http://www.metawater.co.jp/eng/index.html)  
[info-kaigai@metawater.co.jp](mailto:info-kaigai@metawater.co.jp)

# 上下水道管路アセットの 包括的マネジメント事業のご提案

積水化学工業株式会社

2010.2.14

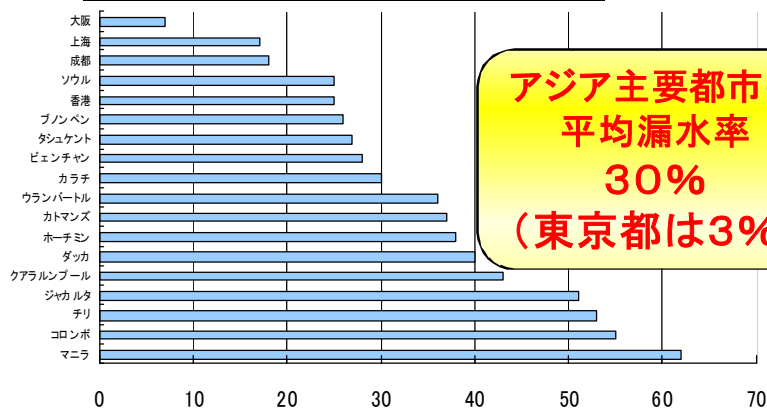




## ◇漏水による貴重な水資源の損失

### 損失金額の考え方

#### アジア主要都市の漏水率



漏水に対してもその生産には一定のコストが発生しており、漏水によって回収不能となっている  
 ⇒ **漏水量に対する生産コスト分が損失金額と考えられる**

$$\text{損失額} = \text{漏水量} (\text{総給水量} \times \text{漏水率}) \times \text{生産原価}$$

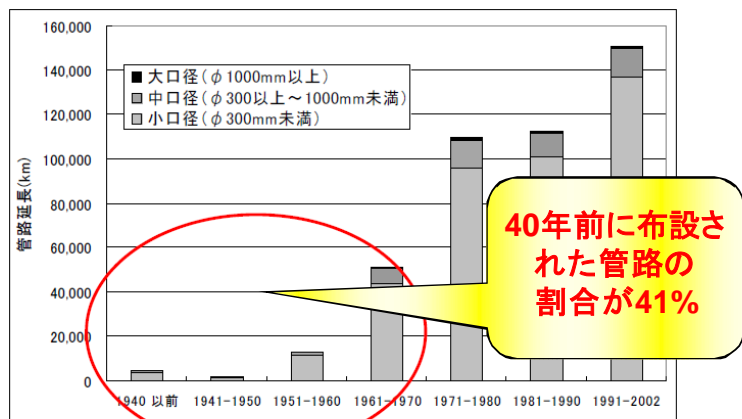
1都市で年間の総給水量500,000,000m<sup>3</sup>、漏水率20%、生産原価を150円/m<sup>3</sup>とすると...

出典: ADB "Water in Asia Cities, Utilities Performance and Civil Social View" から作成

**損失金額 約150億円!**

## ◇管路の老朽化による破裂事故の発生

### 日本の水道管路の布設年度別延長



### 管路破裂事故の発生事例

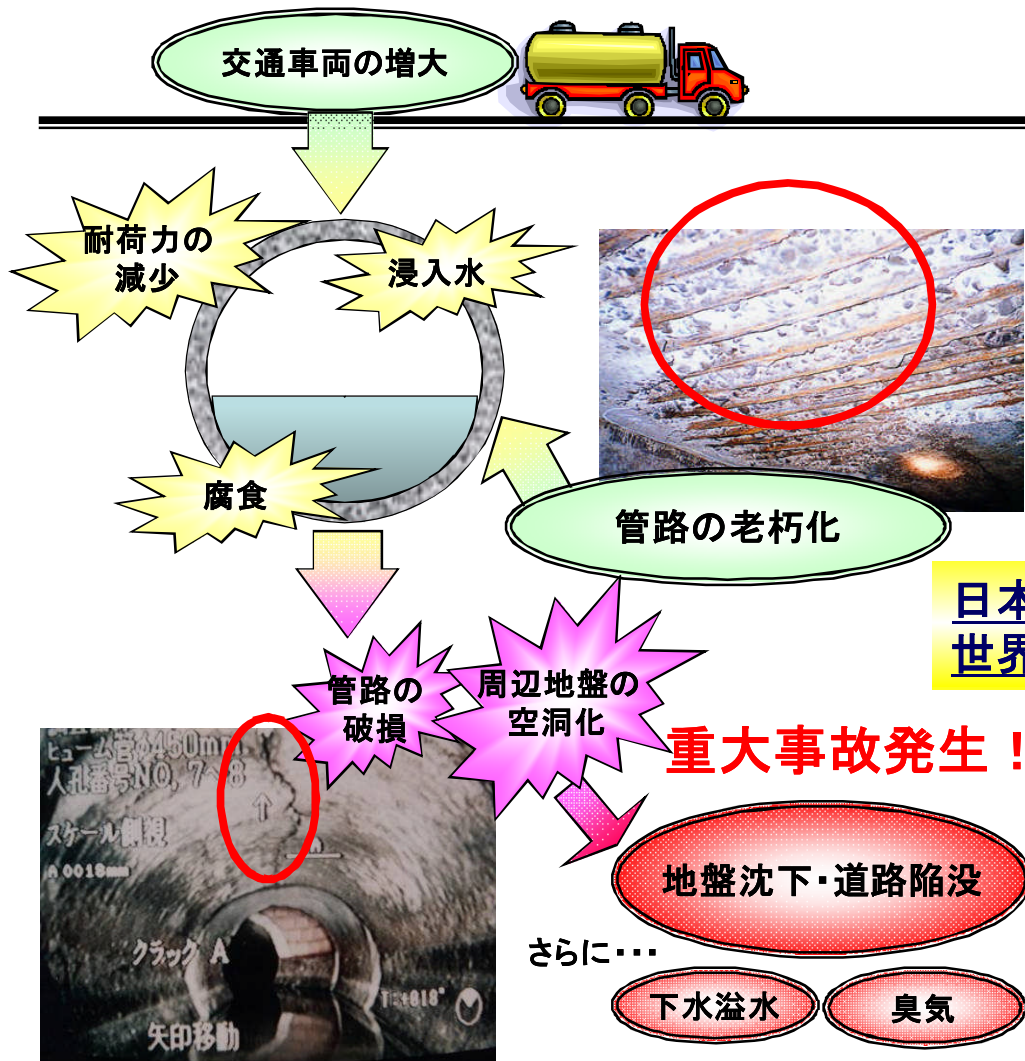


**水道管路の老朽化、漏水は世界共通の問題**

# 下水道管路に係る問題

## ◇老朽化による道路陥没

### 道路陥没のメカニズム



### 道路陥没事故の発生事例

中央区銀座  
(1999)



港区芝公園  
(東京タワー)



California, USA  
(2004)



Austria



日本全国で年間約6,000件の道路陥没が発生!  
世界各都市でも同じく道路陥没が発生!

下水道管路の老朽化、  
下水の地下水への混入は  
世界共通の問題

## 新興国の課題

新興国を中心にインフラ整備が活性化  
(現地パイプメーカーの台頭による  
製造、敷設)



主要都市の水道漏水率は軒並み20%  
を超えており、その改善が急務  
(製品、配管設計、施工品質等の改善)

## 管路老朽化対策における課題

布設後30年以上を超える  
上下水道施設が老朽化



- ①漏水による費用損失(上水)
- ②漏水による地下水汚染  
不明浸入水による処理場機能過負荷  
(下水)
- ③陥没による機能停止(上下水)

## 共通課題

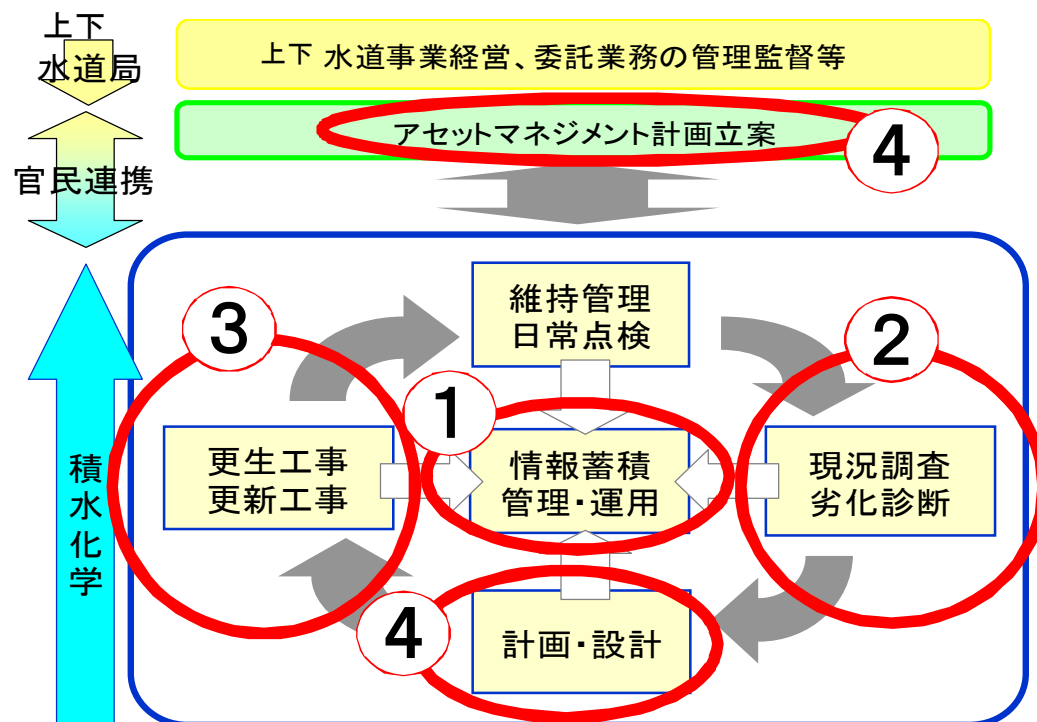
- ① 現状は管路に比べ、浄水場、処理場の維持・管理に視点が集中
- ② 管路システムの品質管理、老朽化調査・診断、管路の更新・更生等、  
管路の維持・管理に関しては膨大な費用がかかる  
(浄水場/処理場と管路にかかる維持・管理費用の割合は2:8(推定))

**管路トータルのマネジメントが不可欠**

# 管路の包括的マネジメントの導入提案

## 【戦略的維持管理のためのアセットマネジメントの導入】

## 【期待効果】



### 1) 最適手法の選定・提供

- ・保有する様々な技術・ノウハウから最適なものを官民連携で選定  
→ 民間の創意工夫活用

### 2) 包括化によるコストダウン

- ・分割発注により発生していた業務経費等の削減
- ・長期的計画に基づく予算平準化  
→ 歳出抑制と財政安定化

### 3) 地域への安全・安心の提供

- ・予防保全型のマネジメントにより、安全・安心な下水道サービスを実現

## 積水化学が提供する工法・システムの概要

- ①情報管理（マッピングシステム）：施設情報（調査診断・工事・点検情報等）の一元管理
- ②調査診断：定期的な劣化、漏水調査・健全性診断の実施
- ③更生・更新工事：複数の更生工法から最適な手法を選定（20年超の更生実績）
- ④計画・設計：官民連携による中長期的アセットマネジメント計画の策定  
管路情報、周辺環境、コストの側面から、最適な修繕手法を選定&設計



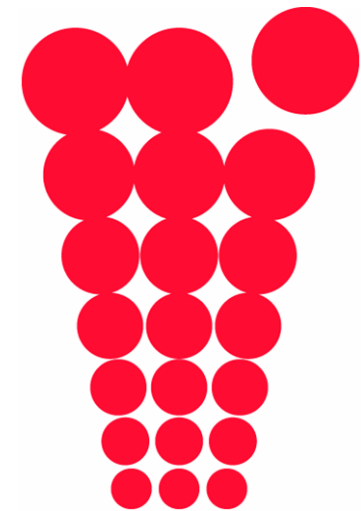
|                           | 管路全般          |        |                      |          |         |                   |
|---------------------------|---------------|--------|----------------------|----------|---------|-------------------|
|                           | 調査診断          | 計画策定   | 最適設計                 | 配管材料・継手群 | 配管技術・工法 | 維持管理              |
| 上水道<br>(圧力管)              | <p>漏水調査手法</p> | 維持管理計画 | 基本設計<br>実施設計<br>各種解析 |          |         | <p>管路情報管理システム</p> |
| 下水道                       | <p>劣化診断手法</p> | 長寿命化計画 |                      |          |         |                   |
| <p>上下水道管路分野での包括受注が可能</p>  |               |        |                      |          |         |                   |
| <p>SEKISUI (積水化学グループ)</p> |               |        |                      |          |         |                   |

管路アセットマネジメントの**全事業サイクル**で計画に基づく**一貫した価値提供**が可能

# Proposal of comprehensive management business of water and sewer services conduit asset

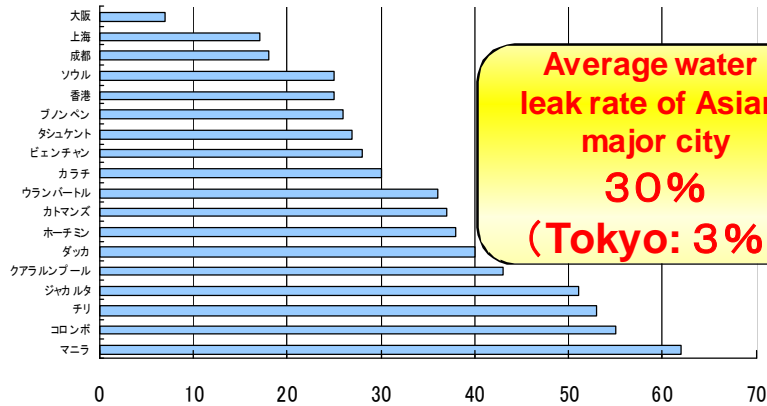
SEKISUI CHEMICAL CO.,LTD.

2010.2.14



◇ Loss of valuable water resource by water leak Way of thinking about amount of lost money

### Water leak rate of Asian major city



A constant cost is also needed in the production for the water leak, and it is irrecoverable through the water leak.  
**⇒ It is thought that the produce cost of the water leak is the amount of lost money.**

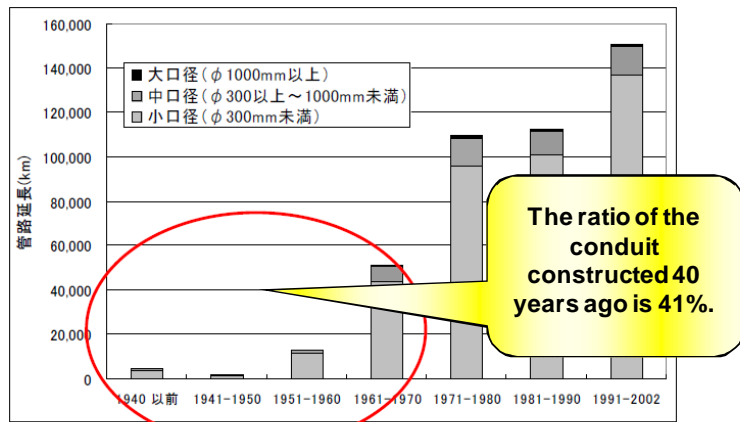
Amount of a loss = amount of water leak  
 (amount of total water supply × water leak rate) × production cost

We assume: they are amount of 500 million m<sup>3</sup> total water supply in one city during year, the water leak rate 20% and the production cost 150 yen/m<sup>3</sup>; then:

**amount of lost money: 15 billion yen!**

Source: ADB "Water in Asia Cities, Utilities Performance and Civil Social View"

◇ Occurrence of rupture accident because of superannuation of conduit  
Extension of water service conduit in Japan according to construction fiscal year



### Example of occurrence of rupture accident

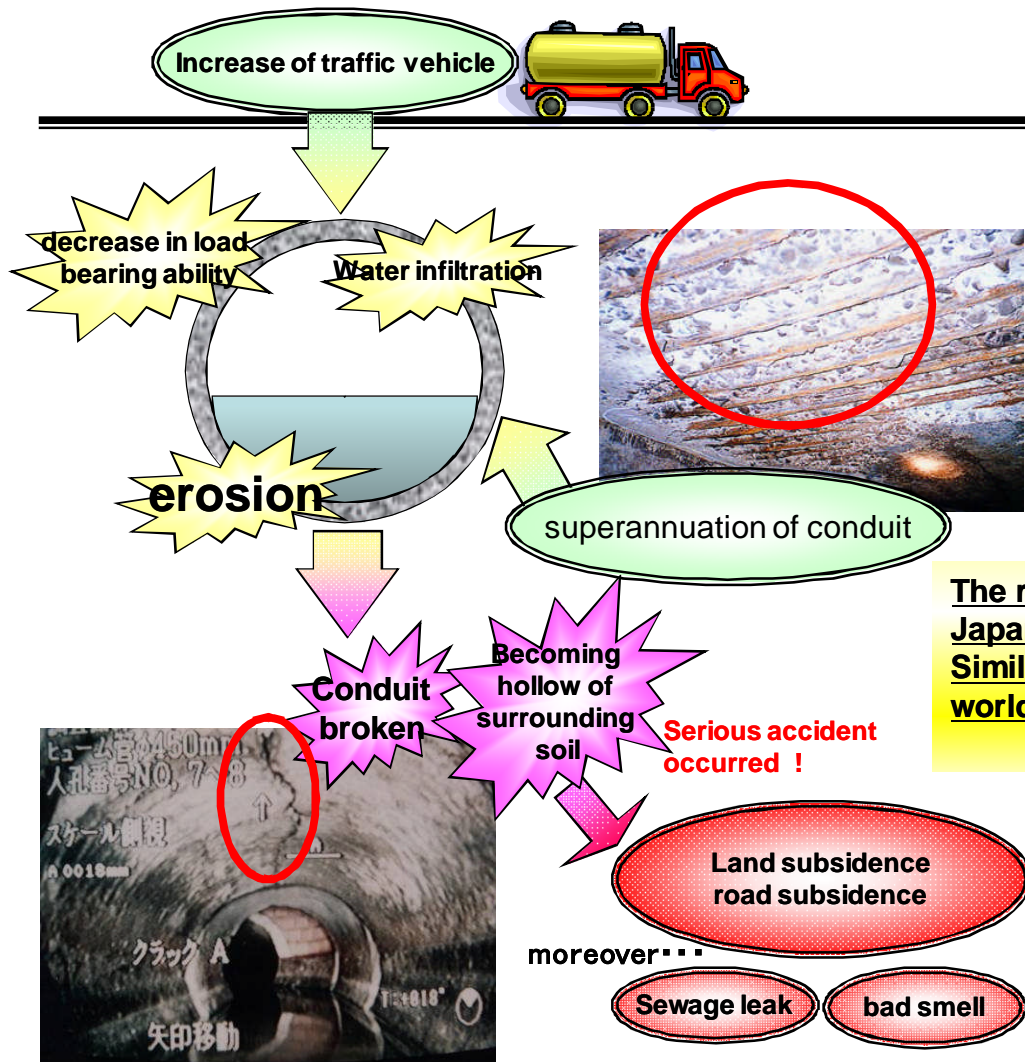


**Superannuation of water conduit, water leak  
 Common problem in the world**



# Problems about conduit of sewer services

## ◇ Road sinking by superannuation Mechanism of road subsidence



## Example of occurrence of road subsidence accident

Chuo Ward  
Ginza  
(1999)



Minato Ward  
Shibakoen  
(Tokyo tower)



California, USA  
(2004)



Austria



The road subsidence of about 6,000 a year occurs in the Japanese whole country!  
Similarly, the road subsidence occurs also in each city in the world!

Superannuation of sewer,  
sewage leak into Groundwater:  
Common problem in the world

## Problem of rising nation

The infrastructure construction and maintenance is activated mainly in the rising nation.

( Manufacturing and construction by gaining power of local pipe manufacturer )

Water leak rates of the major city exceed 20% everywhere, therefore, the improvement is a pressing need (improvements of the product, the piping design, and the construction quality, etc.).

## Problem in conduit superannuation measures

water-and-sewer-service- facilities constructed 30 years ago or earlier become superannuated.

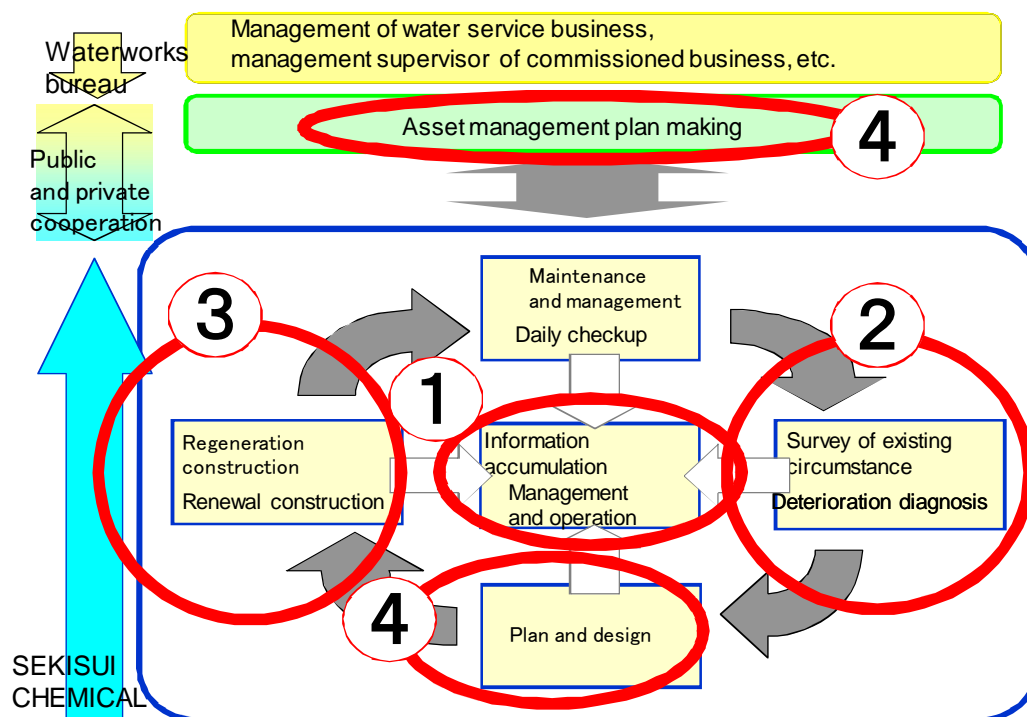
- ① Loss of cost through water leak (water supply)
- ② Contamination of Groundwater through sewage leak, Function of filtration plant is overloaded through uncertain infiltration water (sewage)
- ③ Function stop by subsidence (water and sewage)

## Common problems

- ① As for the current state, the aspect is concentrated on maintenance and the management of the filtration plant and the treatment plant, compared with the conduit.
- ② It requires huge cost for the maintenance and the management of conduits, like the quality control, the superannuation investigation, the diagnosis of the conduit system, and the renewal and the regeneration of the conduit, etc. (The ratio of the cost of maintenance and the management of the treatment plant and filtration plant and of conduit is 2:8(presumption)).

**The management of total conduit is indispensable.**

## 【Introduction of asset management for strategic maintenance and management】



## 【Expected effect】

### 1) Selection and offering of the best technique

- From available various technology and knowhows, the best one is selected by the public and private cooperation.  
→ **Use of inventiveness of private organization**

### 2) Cost down by making comprehensive

- Reduction in business expenditure etc. occurred by separate orders
- Budget leveling based on long-term plan  
→ **Expenditure control and financial stabilization**

### 3) offering of safety and peace of mind in a region

- A safe and reliable drainage service is achieved by the management in a preventive maintenance-type.

### Outline of industrial method and system that Sekisui Chemical Co., Ltd. Offers

- ① Information management (mapping system)** : Centralized management of facilities information (investigation diagnosis, construction, and check information, etc.)
- ② Investigation and diagnosis** : Regular execution of investigation of deterioration and leakage and soundness-diagnostics
- ③ renewal and the regeneration construction** : The best technique is selected from two or more regeneration industrial methods (achievements of regeneration for more than 20 years).
- ④ Plan and design** : Decision of mid/long-term asset management plan by public and private cooperation

Selection & design of the best mending technique from the aspects of conduit information, ambient surrounding, and cost

# Technology of conduit solution offered by our cooperation



|   | Conduit general                           |   |   |                                |   |  |
|---|---|---|---|--------------------------------|---|--|
|   | Investigation and diagnosis               | Plan making                               | Best design   | Piping materials and couplings | Piping technique and industrial methods | Maintenance Management                           |
| Water supply<br>(Pressure tube)   | <p>Method of leakage investigation</p>    | <p>Plan of maintenance and management</p> |   |                                |   |  |
| Sewerage  | <p>Method of superannuation-diagnosis</p> | <p>Plan of making to long life</p>        | <p>Basic design<br/>Execution design<br/>Various analyses</p> |                                |   | <p>Information management system for conduit</p> |
| <p>Comprehensive order is possible in the field of conduit of water and sewer services.</p> |   |   |   |                                |   |  |
| <h2>SEKISUI ( SEKISUI CHEMICAL GROUP )</h2>   |   |   |   |                                |   |  |

Consistent value based on the plan can be offered, by the cycle of all business of the conduit asset management.



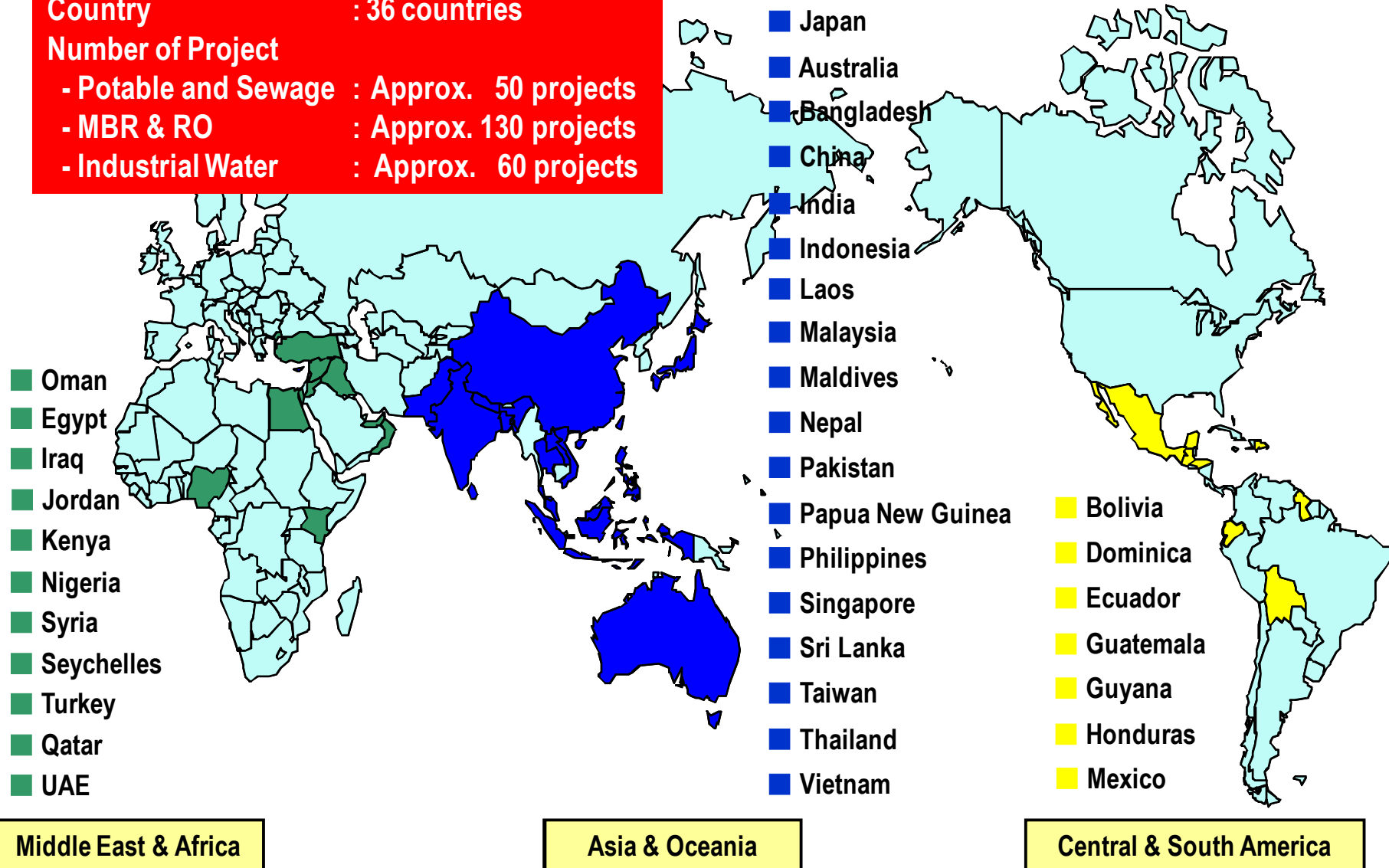
# Hitachi Water Environment Solution Business

**Feb. 14th, 2011**  
Water Environment Solutions Division  
Hitachi, Ltd.



# World Wide Supply Records

**Country : 36 countries**  
**Number of Project**  
 - Potable and Sewage : Approx. 50 projects  
 - MBR & RO : Approx. 130 projects  
 - Industrial Water : Approx. 60 projects



## Large-scale water supply pump for Water supply, Purification and Wastewater treatment and Electric power

China/manufacturing and sales base  
"Hitachi pump manufacturing (Wuxi Co.LTD " establishment (2006)



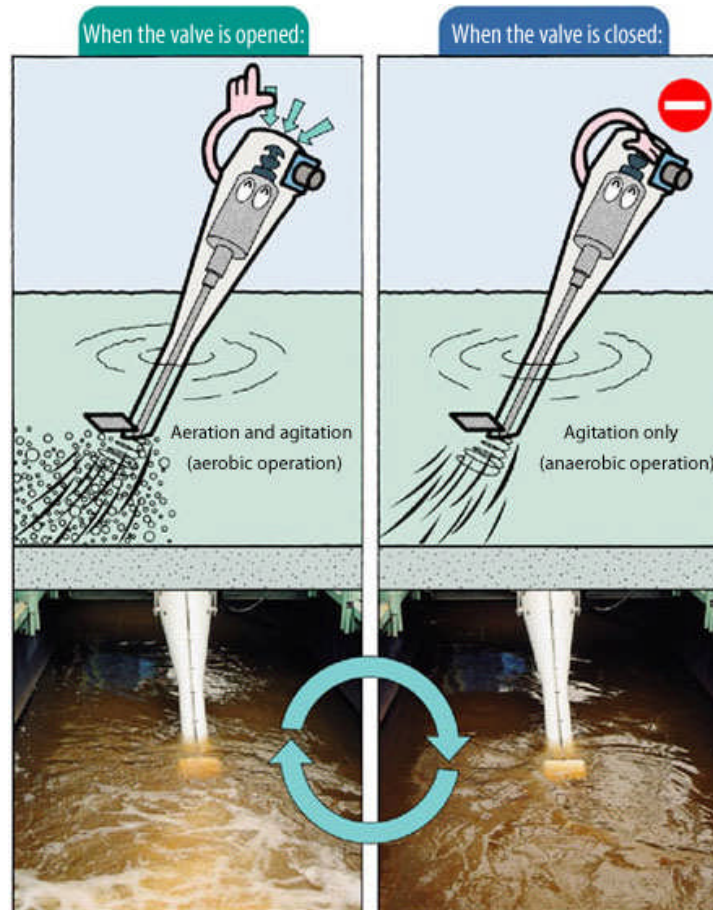
Hitachi Pump Manufacture(Wuxi)Co.,LTD

### EGYPT Mubarak Pumping Station Project



Customer:  
Ministry of Water Resources  
and Irrigation, Egypt  
Year of Supply: 2002  
No. of Sets: 21  
Type: Vertical shaft, Single suction,  
Turbine volute pump  
Bore: 94 × 70in (2,400 × 1800mm)  
Flow: 16.7m<sup>3</sup>/s  
Total Head: 57.1m  
Prime Mover: 12,000kW

## The SPAROTOR is an aerator that also works for anaerobic agitation



### ● Overview

The SPAROTOR ACE is a high-efficiency aerator and agitator that can perform aerobic and anaerobic operation with just one unit. The simple valve controls can perform appropriate aeration operations while maintaining agitation force.

### ● Features

1. Easy operation when first put into service
2. Improved nitrogen removal rate
3. Can be applied to diverse applications



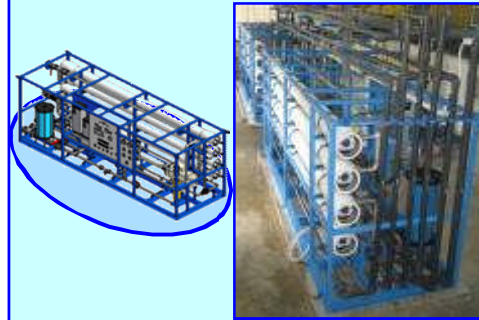
## Water & Wastewater treatment

### Water Purification System

Filter type water processing unit



Desalination RO<sup>※1</sup>unit



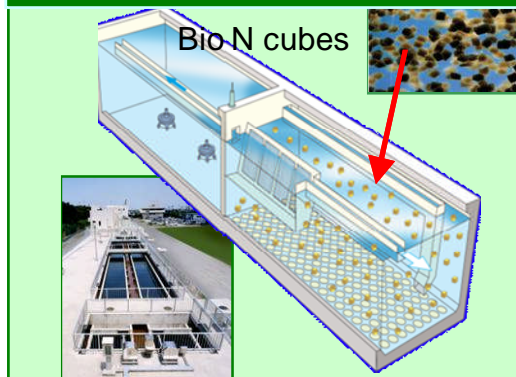
EPC record (Sri Lanka)



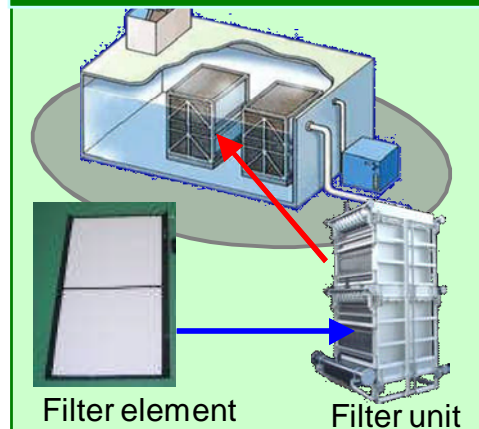
Candy city Purification plant  
(Treated quantity: 36,600m<sup>3</sup>/d)

### Wastewater Treatment System

Advanced wastewater treatment system



MBR<sup>※2</sup>system



EPC record (Malaysia)



Kuala Lumpur City sewage plant  
(5 places, Treated quantity: 250,000m<sup>3</sup>/d)

※1. RO: Reverse Osmosis    ※2. MBR: Membrane Bio-Reactor

## ◆ Asia – Sri Lanka Potable Water Treatment (Total 10 projects)

|                        |   |   |
|------------------------|---|---|
| <b>Project Name</b>    | Greater Kandy Water Supply Augmentation Project | The Project for Improvement of Water Supply System in Matara District |
| <b>Source of Fund</b>  | JBIC Loan                                       | Japan's Grant Aid   |
| <b>Contract Period</b> | From Nov/03 to Oct/06                           | From Jan/04 to Sep/05   |
| <b>Capacity</b>        | 36,600m <sup>3</sup> /day                       | 15,000m <sup>3</sup> /day   |



Completion ceremony  
(Matara)



Katsugastota WTP (Kandy)



Intake Pump Station (Kandy)



Marimbada WTP (Matara)



## ◆ Asia – Malaysia *Waste Water Treatment*

|                                    |   |
|------------------------------------|---|
| <b>Project Name</b>                | The Construction of Sewage Treatment Plant Project (Phase-I)  |
| <b>Source of Fund</b>              | JBIC Loan   |
| <b>Contract Period</b>             | From Dec/03 to Mar/08   |
| <b>Capacity and Process method</b> | <p><b>5plants total capacity :250,000m<sup>3</sup>/day</b></p> <p>Bunus : 2stages step feed</p> <p>Pantai : 2stages step feed</p> <p>Puchong : 2stages step feed</p> <p>Bandar Tun Razak : SBR</p> <p>Southern Klang Valley : 3stages step feed</p> |

**Bunus STP**

87,000m<sup>3</sup>/day



**Puchong STP**

37,000m<sup>3</sup>/day



**Bandar STP**

25,000m<sup>3</sup>/day

**Pantai STP**

93,000m<sup>3</sup>/day



## ◆ Asia – Vietnam *Waste Water Treatment*

|                        |  |
|------------------------|--|
| <b>Project Name</b>    | Tan Son Nhat International Airport Terminal Construction Project |
| <b>Source of Fund</b>  | JBIC Loan  |
| <b>Contract Period</b> | From Nov/05 to Jul/07  |
| <b>Capacity</b>        | 2,250m <sup>3</sup> /day   |



**Aeration tank**



**Grit chamber**



**Pump Room**



**Panel Room**



## Water Management System

■ Managing various facilities from intake level to distribution

Water management center



**Demand forecast**

Forecast by the multiple regression analysis

Retrieval on similar days of the past weather etc.

**Water utilization plan**

The CO2 reduction is evaluated  
Optimization technique use



Intake water facility\*1



Municipal water treatment plant



Water distribution Plant\*2



Customer

\*1 From Nishinomiya city HP

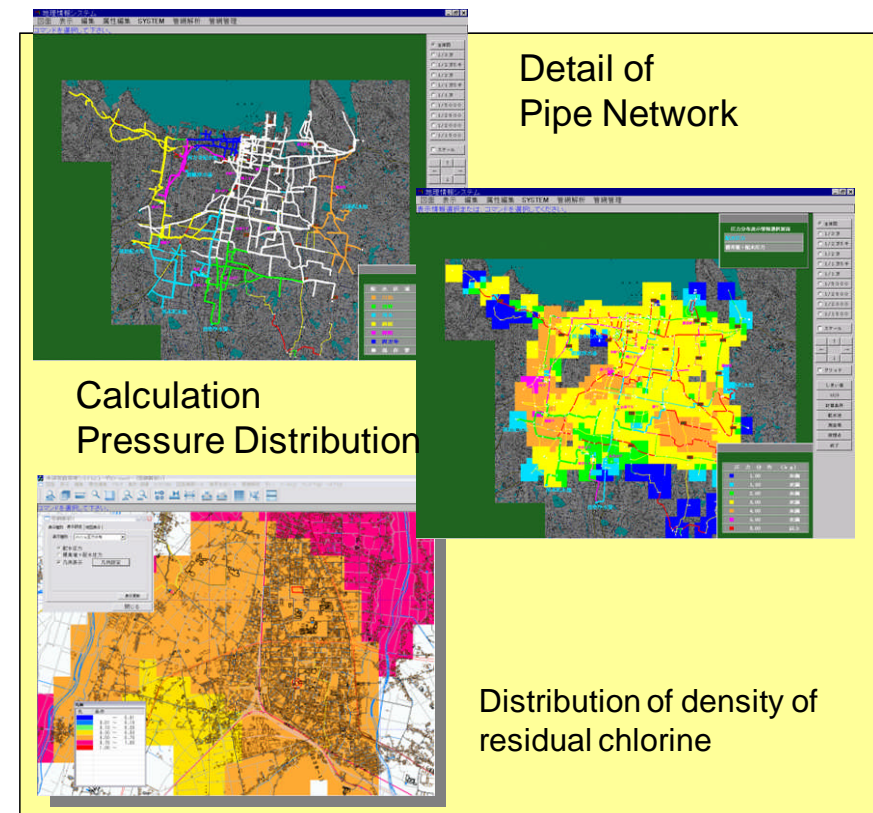
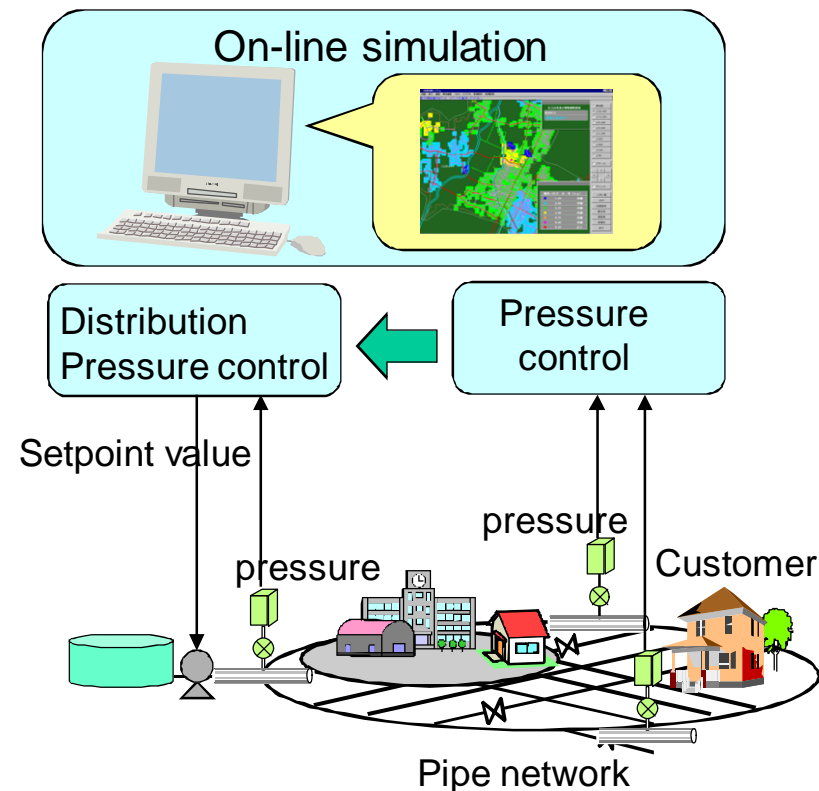
\*2 From Kashiwa city HP



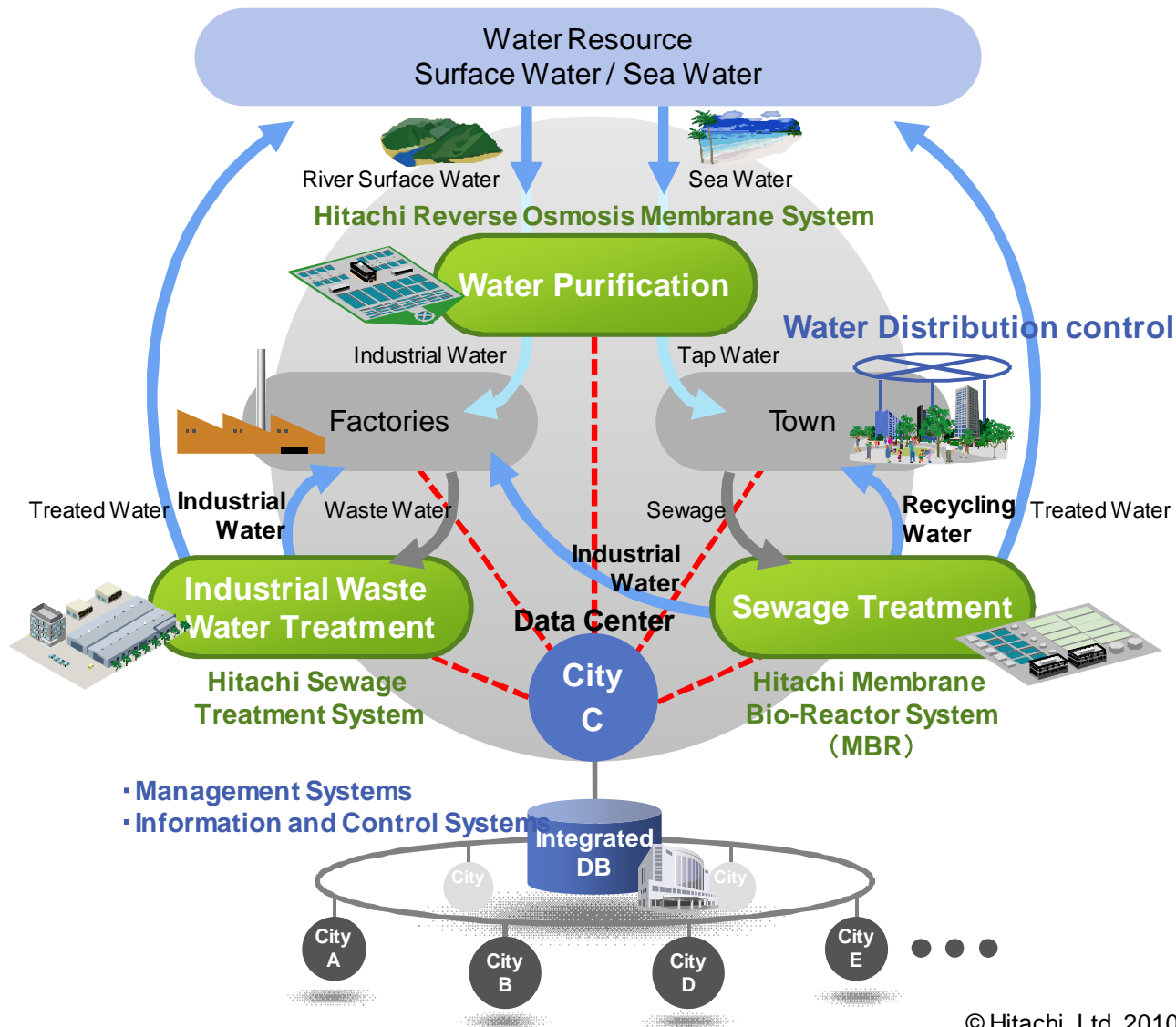
## Water Distribution Management System

### System Features

- Monitor & data management through geographical interface.
- Adaptability of demand fluctuation based on real-time analysis.
- Saving energy and leakage reduction.



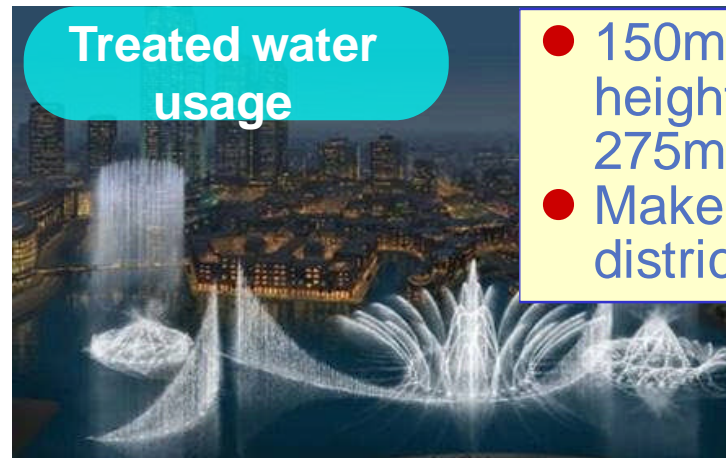
## Hitachi's Proposed Variety of Water Recirculation System



## Construction of water resource circulation cycle

- MBR+RO unit (About 50 delivery around UAE Dubai)  
Burj Dubai Waste water treatment plant(3,000m<sup>3</sup>/d)

➔ O&M of 3 years



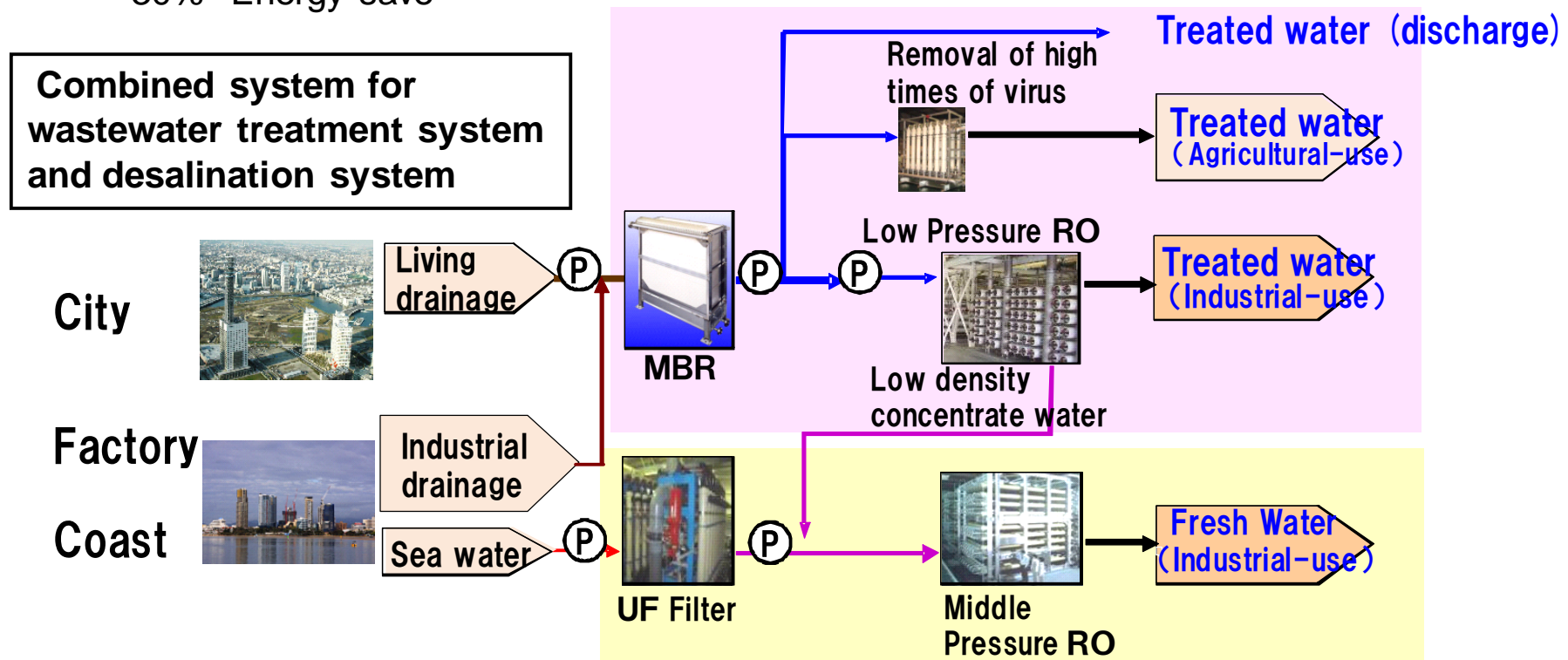
- 150m in maximum height, Fountain of 275m in total length
- Make-up water for district cooling

## Construction of water resource circulation cycle

### ■ NEDO※Water Plaza (Kita-kyusyu city & Syunan city)

An advanced water circulation system by the integration of , industrial waste water treatment, and the seawater desalination to be proved.

➡ Treated water to be supplied from high-quality level to the lower.  
30% Energy save



※NEDO: Independent administrative agency New Energy and Industrial Technology Development Organization

(Note) The business provider of this matter is "Overseas water circulation solution technology research union" that the Hitachi plant technology Ltd. and Toray Ltd. established on March 10, 2010.

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## Management Business

Hitachi Plant Technologies, Ltd.  
acquired 20% share of Male' Water  
and Sewerage Company (Maldives).

Entered the  
management business

Male Island



- Increase and update of existing equipment
- Accumulation of management knowhow
- Application of Intelligent water system

- Promotion of energy saving
- Improvement of managerial efficiency by total management of water

**HITACHI**  
Inspire the Next



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# Ebara Engineering Service Co., Ltd.

February 2011

## EES History

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- 1912 Inokuchi Type Machinery Office founded by Issei Hatakeyama
- 1920 EBARA Corporation established
- 1956 EBARA-INFILCO established with INFILCO Inc(USA)
- 1994 EBARA-INFILCO became 100% subsidiary of EBARA Corporation
- 2009 All EBARA's water related business unit integrated to Ebara Engineering Service (EES)
- 2010 Mitsubishi and JGC joined EES
- 2011 EES has a new name from April 1

## Swing Corporation Takes Off!

A major player in the Japanese water industry offering comprehensive services and technologies has a new name from April 1, 2011.

We are proud of our leading-edge water and environmental technologies, developed in Japan over the years. Under our motto "Produce, Refine and Manage water", we aim to combine diverse technologies with one-of-a-kind service to provide complete water support.

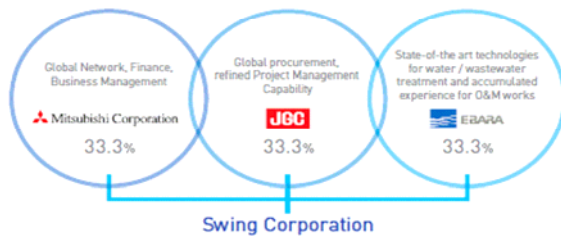
2011

## Sustainable Water + ing

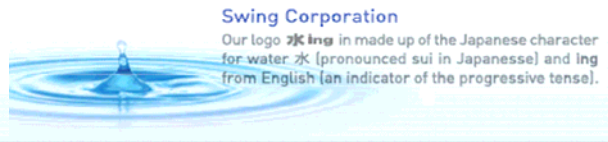


2010

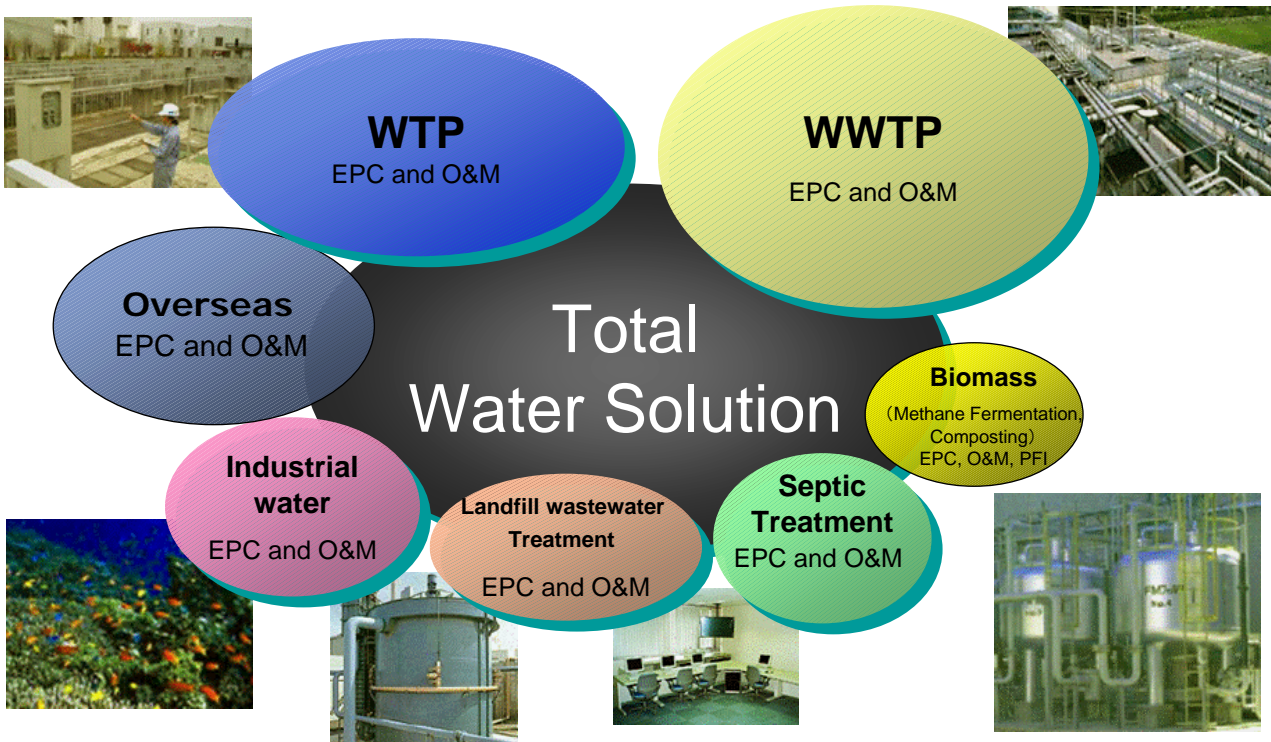
Combined expertise of three leading Japanese companies.



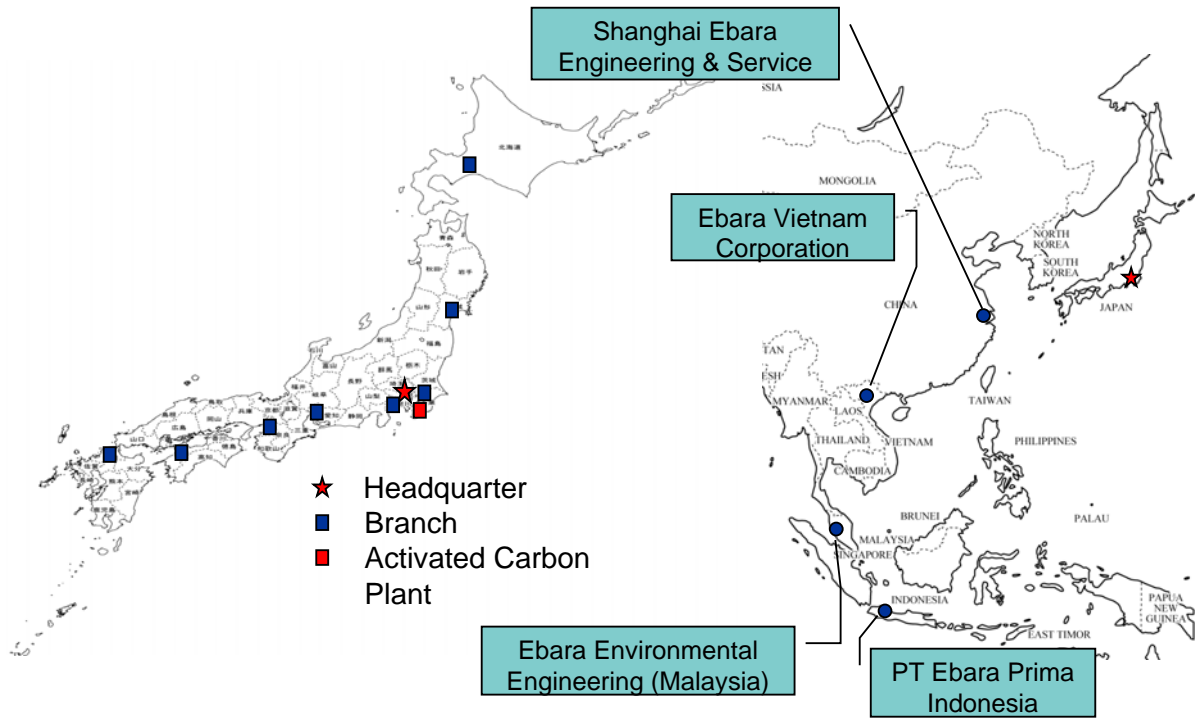
We bring the world wealth and future health by offering comprehensive solutions to match customer needs, from engineering to water business management. We aim at further expansion in the global water business market.



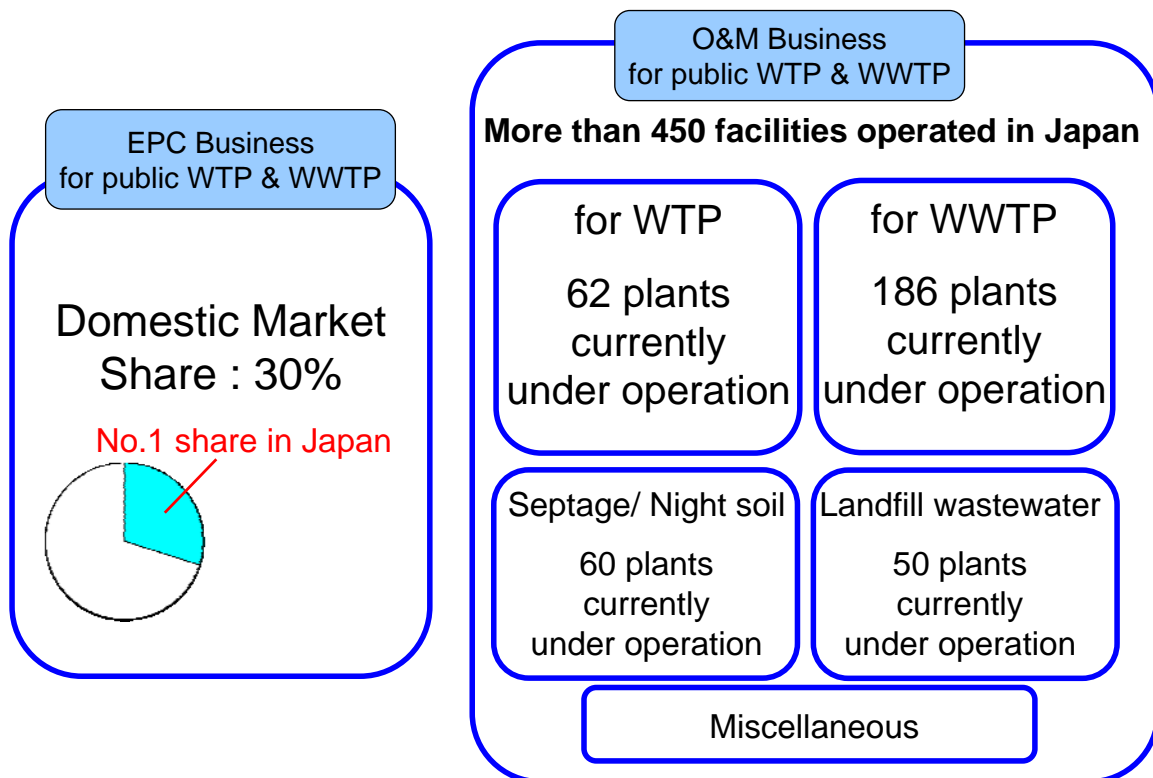
## Abundant experience and accumulated technologies for total "Water" related solution



## EES has 11 branches in Japan and 4 strategic subsidiaries in overseas

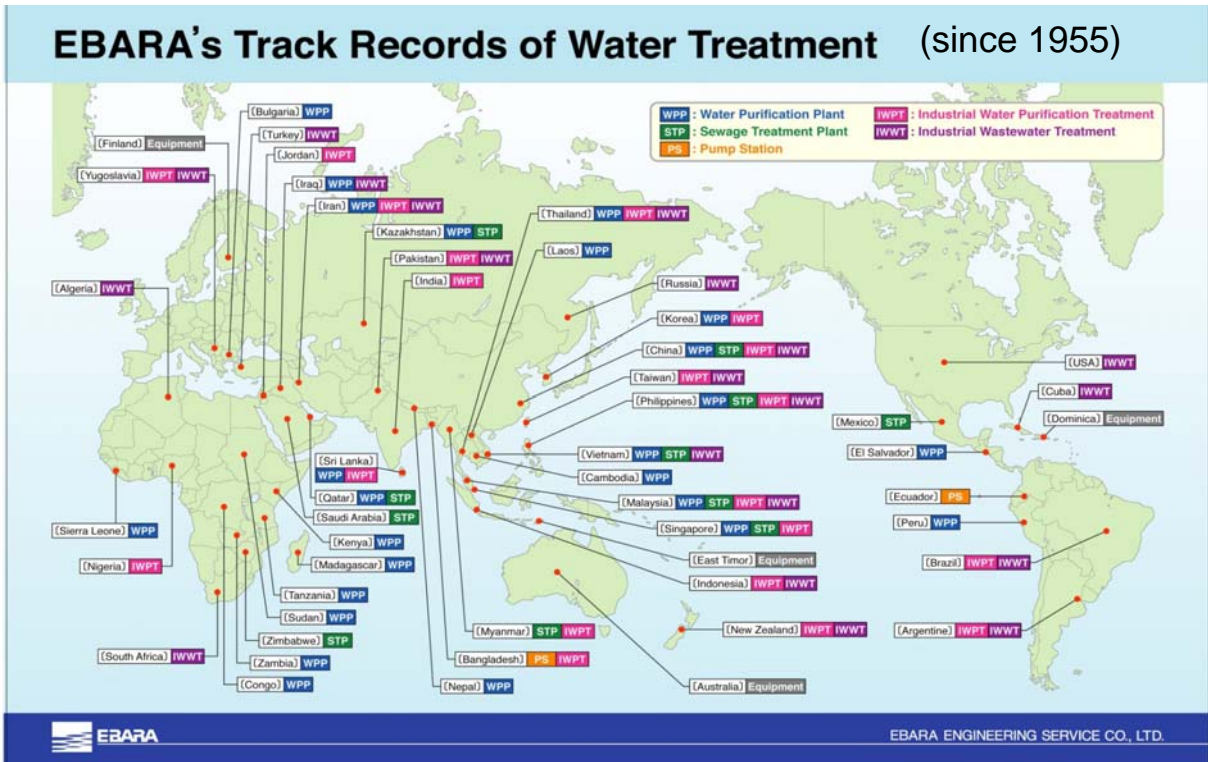


## EES has abundant experience both in EPC and O&M works





EES accomplished EPC works all over the world and enjoys appreciations from our clients



## Experience in Asia



**WTP & WWTP in Kazakhstan**  
(100,000 m<sup>3</sup>/d & 135,000 m<sup>3</sup>/d)



**WWTP in China**  
(260,000 m<sup>3</sup>/d)



**WWTP in Singapore**  
(75,000 m<sup>3</sup>/d)



**WWTP in Malaysia**  
(59,000 m<sup>3</sup>/d)



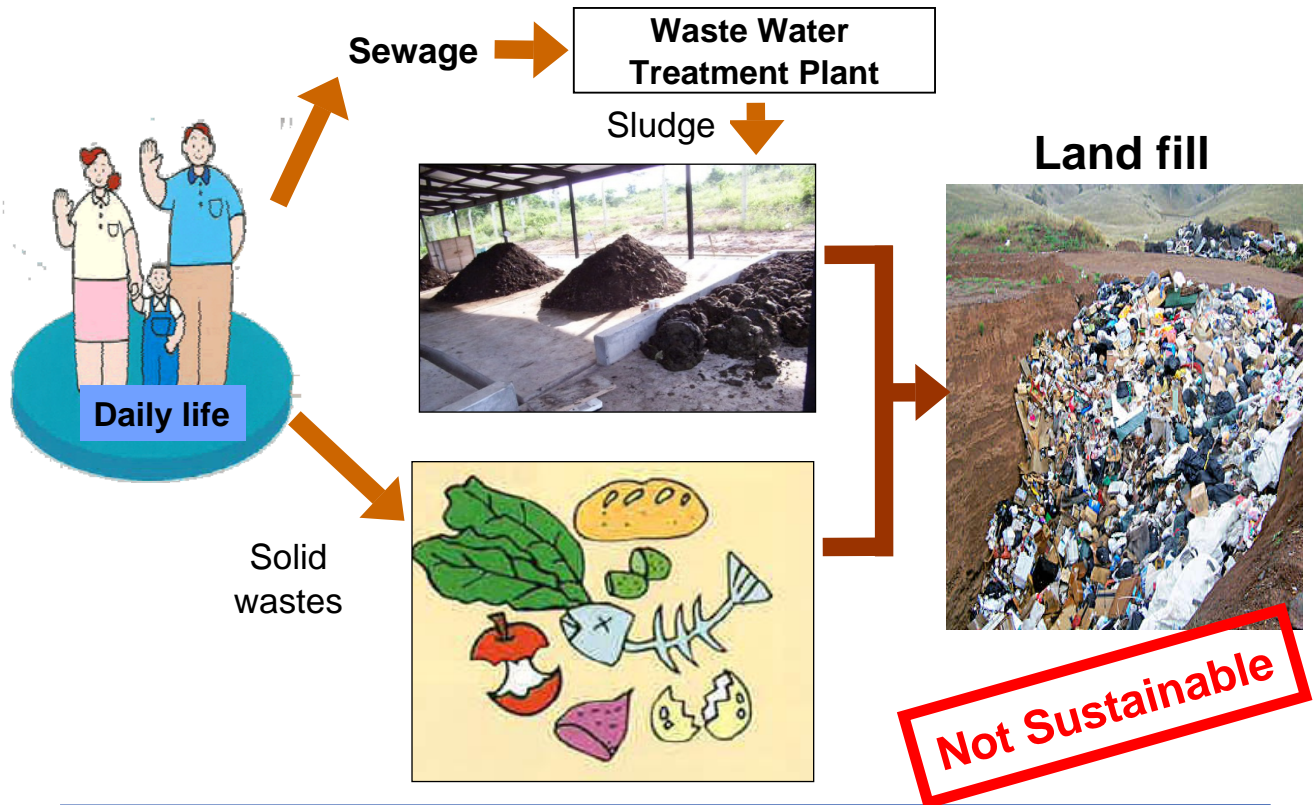
**WTP in East Timor**  
(5,200 m<sup>3</sup>/d)



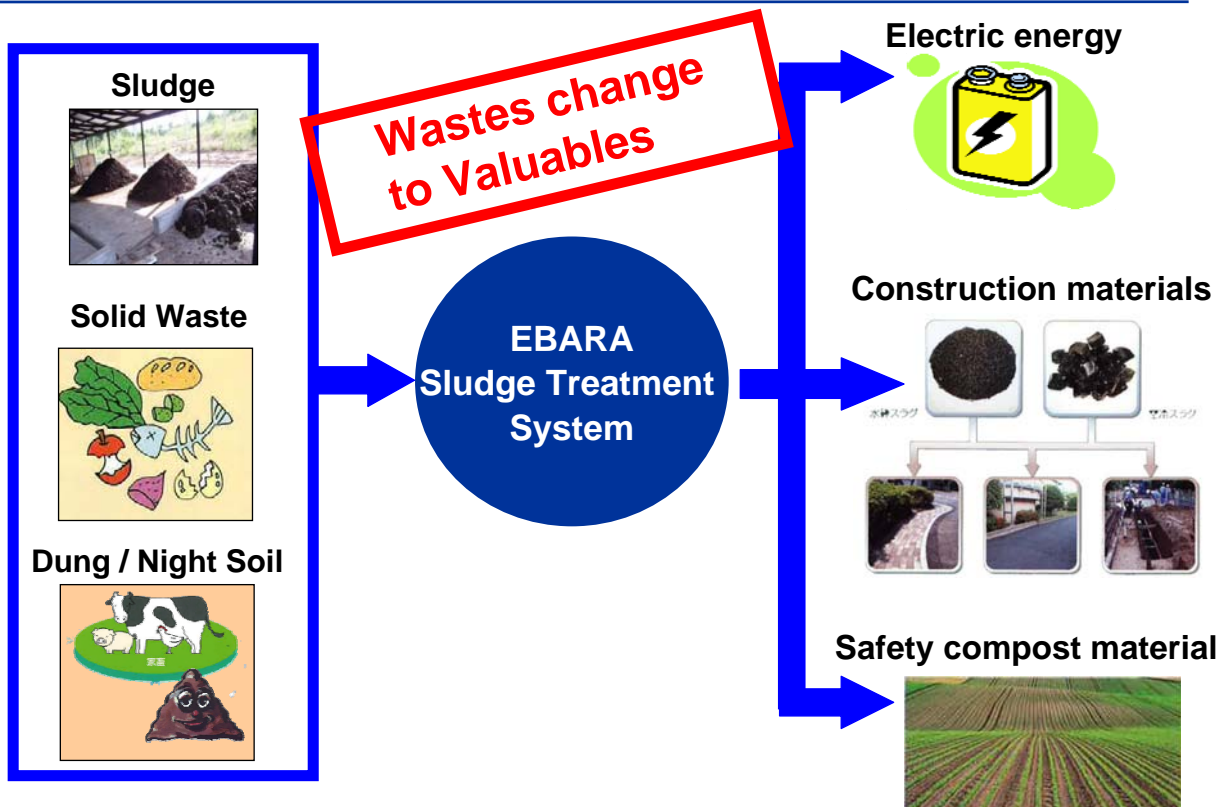
**WTP in Sri Lanka**  
(5,000 m<sup>3</sup>/d)



Now landfill disposal but ...

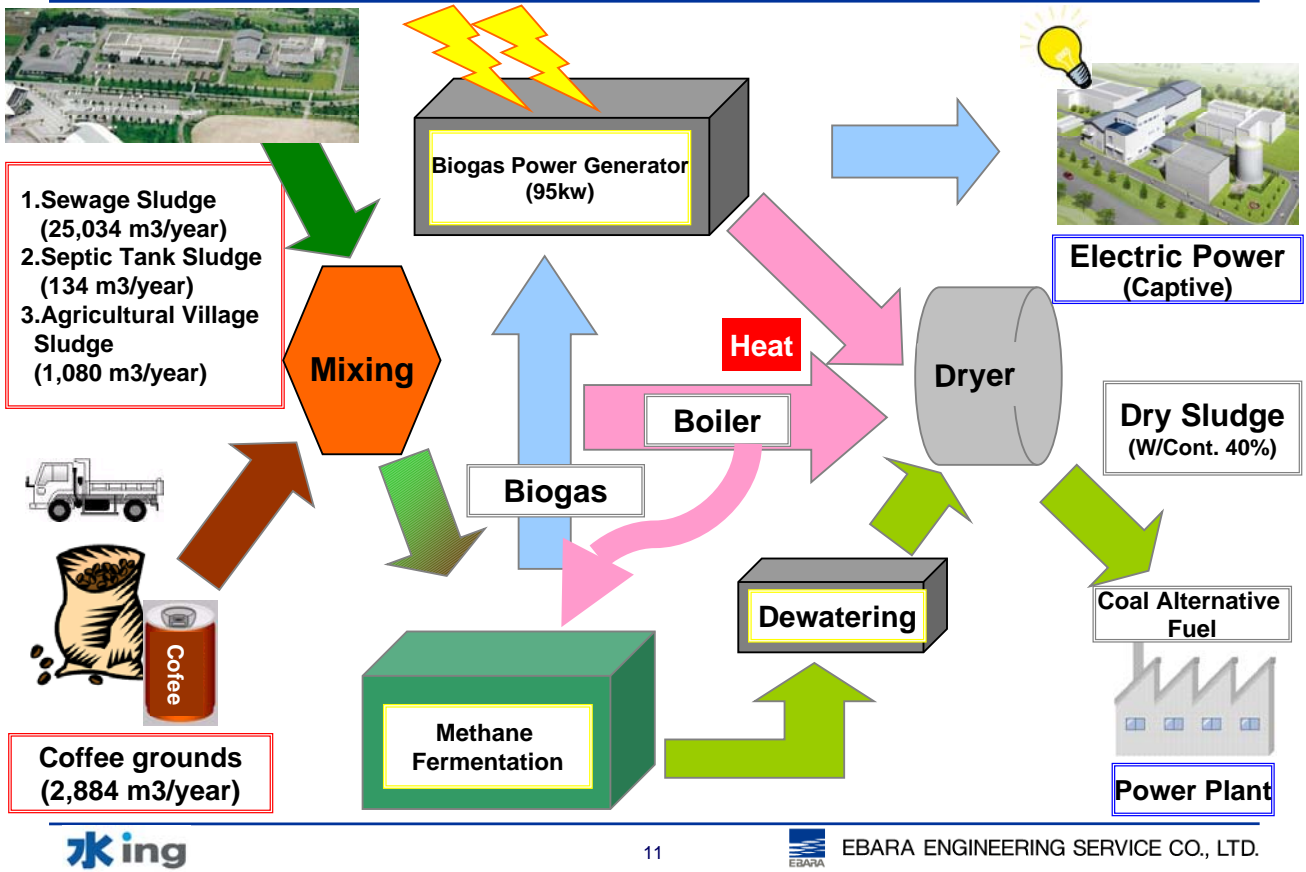


### EBARA Sludge Treatment Technologies

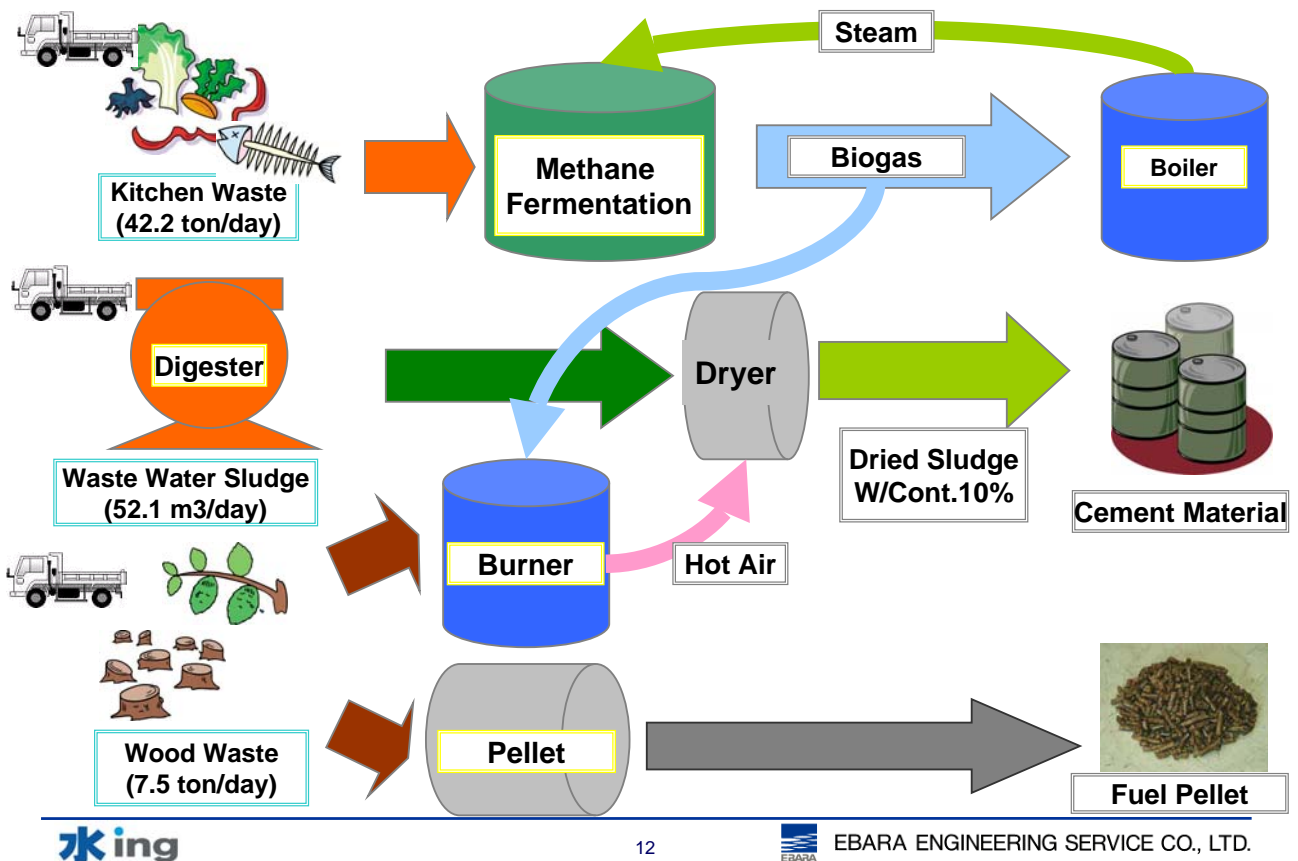




## Biogas Plant in KUROBE City



## Biogas Plant in JYOETSU City





## Project Experience: Viet Nam

Activated Sludge, Advanced Treatment (Denitrification), Sludge Dewatering



Advanced sewage treatment in Hanoi  
CP-12  
(2,300 m<sup>3</sup>/d & 3,700 m<sup>3</sup>/d, 2005)



Sewage treatment in HCM  
(141,000 m<sup>3</sup>/day, completed in 2009)

Sewage treatment in in Thang Long North  
(42,000 m<sup>3</sup>/day, completed in 2008)



## Water reuse for commercial building

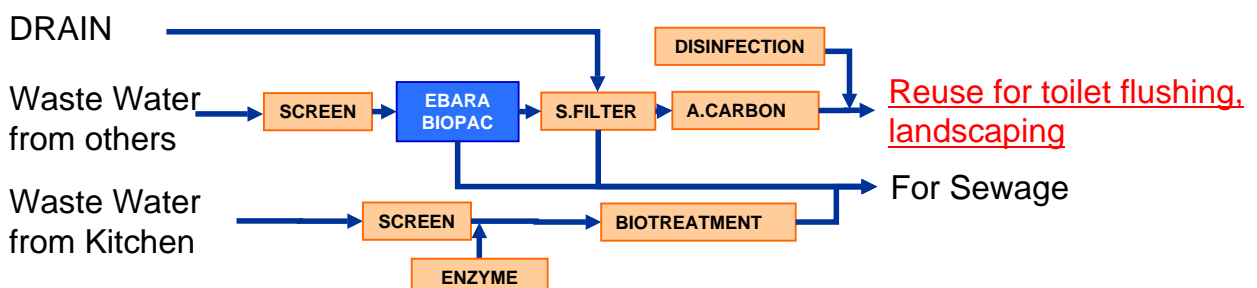
### Roppongi Hills

Treated Water ; 1,050m<sup>3</sup>/d



### Yebisu Garden Place

Treated Water ; 1,051m<sup>3</sup>/d





Leachate Treatment  
in Central Breakwater Landfill Site  
(20,500 m<sup>3</sup>/d)



Fenton, Bio-Denitrification, Activated Carbon

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**Ebara Engineering Service Co., Ltd.**



**SWing Corporation**

**To**

provide best **“Sustainable Water”** solution  
based on advanced key technologies